

VACUUM PUMP



GUIDE

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TRADEMARKS

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ABOUT THIS GUIDE

This vacuum pump guide provides instructions on how to unpack, inspect, and install the vacuum pump. Refer to the manufacturer manual that accompanies the vacuum pump for general information about operating the pump and its specifications.



The equipment images in this document may differ slightly from your equipment, however the instructions are the same unless otherwise noted.

The following icons may be found in this manual:



NOTE - Notes contain important information applicable to the topic.



CAUTION - Cautions contain information to help prevent actions that may damage the analyzer or components.



WARNING - Warnings contain information to help prevent actions that may cause personal injury.

Parts and accessories can be found online at www.Micromeritics.com.

Table of Contents

Contact Us	iii
About this Guide	iv
1 Unpacking and Inspection	1 - 1
Shipping Damage	1 - 1
Equipment Returns	1 - 1
2 Oil Based Vacuum Pump	2 - 1
Prepare Alumina	2 - 1
Install Oil Vapor Trap	2 - 1
Fill Vacuum Pump with Oil	2 - 3
Install the Exhaust Filter	2 - 4
Vacuum Pump Hoses	2 - 5
Connect the Vacuum Pump Power Cable	2 - 5
3 Oil Based Vacuum Pump for AutoPore Analyzers	3 - 1
Install the Mercury Vapor Filter for AutoPore V	3 - 1
Install the Exhaust Filter	3 - 3
AutoPore V	3 - 3
AutoPore IV	3 - 4
Mount the Vacuum Pump	3 - 4
Connect the Vacuum Pump Power Cable	3 - 5
4 Dry Forepump	4 - 1
Install an Exhaust Line on a Chemical Adsorption Analyzer	4 - 1
Mount the Dry Forepump	4 - 1
Install the Vacuum Hose	4 - 2
Analyzer Line Voltage Selection	4 - 2
Apply Power	4 - 3
5 High Vacuum Pump	5 - 1

Connect the Vacuum Hose	5 - 1
Set the Pump Voltage	5 - 2
Connect Power Cable	5 - 3

6 Non-Micromeritics Provided Vacuum Pump 6 - 1

7 Vacuum Hose Connection 7 - 1

Prepare the Rubber Hose Ends	7 - 1
Hose to Vacuum Pump Connection	7 - 2
Vacuum Pump with Oil Vapor Trap	7 - 3
Hose to Analyzer Connection	7 - 4

8 Preventive Maintenance 8 - 1

Inspect and Change the Oil	8 - 1
Replace the Exhaust Filter	8 - 3
AutoPore Vacuum Pump Maintenance	8 - 4
Replace the Exhaust Filter on an AutoPore	8 - 4
Replace the Mercury Vapory Filter on an AutoPore V	8 - 5

1 UNPACKING AND INSPECTION

When the equipment is received, unpack and inspect the contents of the shipping carton(s). Use the packing list to verify that all products, accessories, software (if applicable), and documentation are received intact and in the correct quantity. The shipping carton(s) and contents should be inspected within a few days of receipt in the event damage or loss has occurred. Sort through all packing material before declaring missing equipment or parts.



Save all shipping cartons where equipment is to be declared as damaged or lost. The claims investigator must examine the cartons prior to completion of the inspection report.

SHIPPING DAMAGE

If equipment is damaged or lost in transit, you are required to make note of the damage or loss on the freight bill. The freight carrier, not Micromeritics, is responsible for all damage or loss occurring during shipment. If damage or loss of equipment is discovered during shipment, report the condition to the carrier immediately. Insurance claims **MUST** be made with the freight carrier, **NOT** Micromeritics.

- Keep all software, manuals, and accessories with the equipment.
- Report any shipping damage immediately to the carrier and follow their directions.
- Report missing or wrong parts to Micromeritics, in addition to any shipping damage, only after filing a claim with the carrier.
- **Micromeritics will NOT file a claim for shipping damage.**
- **Do not discard shipping boxes and containers until installation is complete.**

EQUIPMENT RETURNS

Micromeritics strives to ensure that all items arrive safely and in working order. If it is necessary to return equipment (damaged either during shipment or while in use) to Micromeritics for repair or replacement, follow these procedures:

1. Tag or identify the defective equipment, noting the defect and circumstances under which the defect is observed.
2. Reference the sales or purchase order and provide the date the equipment was received.
3. Call Micromeritics for a Return Material Authorization number.

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2 OIL BASED VACUUM PUMP

- If installing an oil based vacuum pump for an AutoPore, see [Oil Based Vacuum Pump for AutoPore Analyzers on page 3 - 1](#).
- To install vacuum pump hoses, see [Vacuum Hose Connection on page 7 - 1](#).



The protective cover must be removed from the vacuum pump port. Operation of the pump with the protective cover on the port could result in damage to the pump.

PREPARE ALUMINA



Do not perform the following procedure on used alumina. The resultant oil vapors may cause a fire.



The alumina must be thoroughly dried before using.

1. Preheat the oven to 300 °C.
2. Pour approximately 180 grams of fresh alumina into a glass or metal container (approximately 250 mL if a graduated beaker is used). Place the container in the oven.
3. Bake the alumina for two hours.
4. Remove the baked alumina from the oven and allow to cool until luke warm. A desiccator may be used to speed the cooling process.

INSTALL OIL VAPOR TRAP

1. Check the O-rings for the oil vapor trap end fittings. Ensure they are not damaged.
2. Insert an O-ring into each of the end fittings.



3. Screw one of the end fittings onto the trap body. Tighten securely by hand.
4. Ensure the trap body is dry and the alumina is luke warm or cool. Pour the alumina pellets into the trap until level with the top of the trap body.

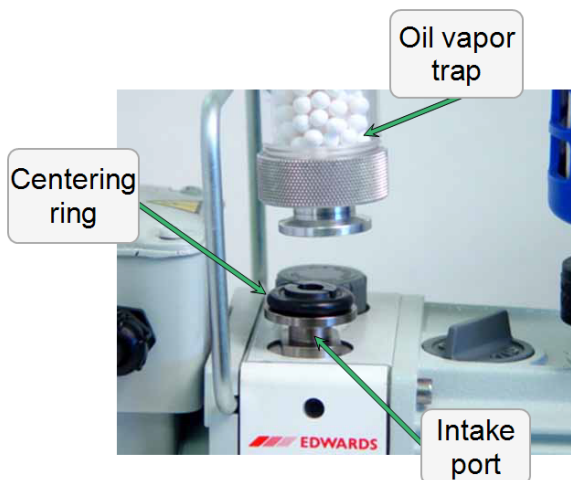


Adding hot pellets to the trap body may warp the body and cause an improper seal of the O-ring.

5. Screw the other end fitting onto the trap and tighten securely by hand.
6. Lightly tap both ends of the trap body on a hard surface to remove remaining dust from the pellets.



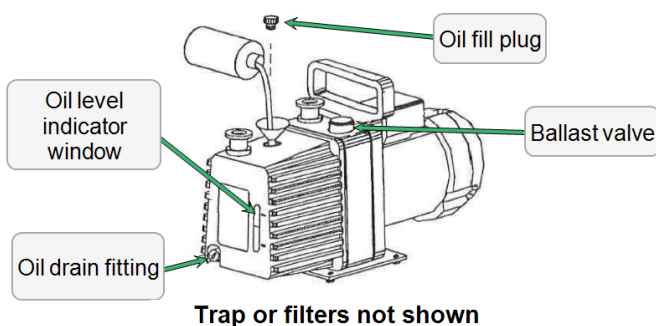
7. Remove the protective cap from the vacuum pump intake port (if applicable) and place a centering ring on the intake port. There are two types of centering rings. The ring with the smaller opening is installed at the intake port.
8. Align the oil vapor trap on the centering ring.



9. Open the wing nut clamp and place it around the intake port flange, the centering ring, and the oil vapor trap flange.
10. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.



FILL VACUUM PUMP WITH OIL



1. Ensure the power cord is disconnected from the vacuum pump.
2. Ensure the oil drain fitting is tight.
3. Remove the oil fill plug and partially fill the vacuum pump with fresh oil using a funnel. While filling, observe the oil level indicator window. The correct level is between the two indicator lines.



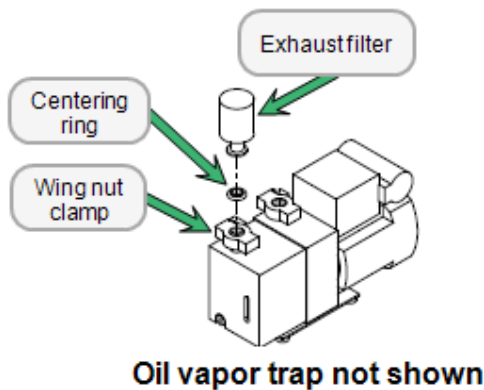
Do not overfill the vacuum pump with oil. Overfilling will cause oil to splash into the intake line and into the vacuum hoses.

4. Replace and tighten the oil fill plug.
5. Ensure the ballast valve is tightly closed.

INSTALL THE EXHAUST FILTER



Exhaust filters are used on vacuum pumps to minimize the release of oil vapors. The gases used are diluted substantially upon being released from the vacuum pump, however, in some locations, a fume hood should be used for added protection from hazardous gases and vapors released into the work area.



1. Loosen and remove the wing nut clamp on the exhaust port by turning the nut counter-clockwise.
2. Remove the protective cover from the exhaust port and save for future use.
3. Align the centering ring on the exhaust port flange.
4. Align the exhaust filter flange on the centering ring and press the exhaust filter against the centering ring.
5. Open the wing nut clamp and place it around the exhaust port flange, centering ring, and exhaust filter flange.
6. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

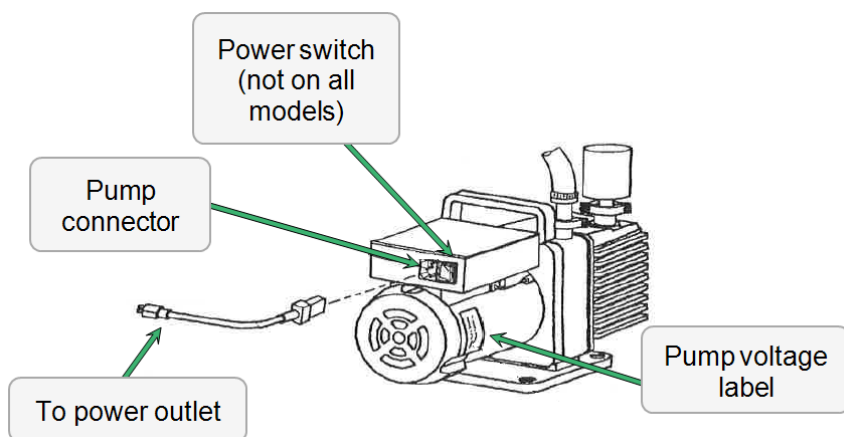
VACUUM PUMP HOSES

See [Vacuum Hose Connection on page 7 - 1](#).

CONNECT THE VACUUM PUMP POWER CABLE



Do not connect the pump power cord to the analyzer or the power source until the proper voltage has been verified. Doing so could result in electrical shock and / or damage to the pump.



1. Check the pump voltage on the label affixed to the pump motor. Verify that this matches the voltage of the power outlet where the pump will be connected.
2. If equipped with a power switch, ensure that it is in the **OFF** position.
3. Connect one end of the power cord into the pump connector and the other end into the power outlet. If the male end of the power cord does not match the power outlet, obtain a suitable power cord.
4. If equipped with a power switch, place it in the **ON** position.

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3 OIL BASED VACUUM PUMP FOR AUTOPORE ANALYZERS

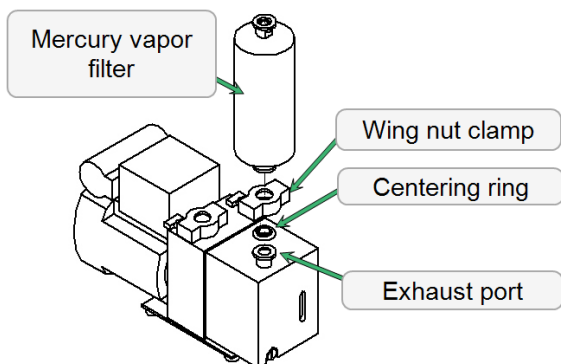


The protective cover must be removed from the vacuum pump port. Operation of the pump with the protective cover on the port could result in damage to the pump.

The vacuum pump must be installed in an AutoPore analyzer in a specific order:

1. [Fill Vacuum Pump with Oil on page 2 - 3](#)
2. [Install the Mercury Vapor Filter for AutoPore V below](#)
3. [Install the Exhaust Filter on page 3 - 3](#)
4. [Mount the Vacuum Pump on page 3 - 4](#)
5. [Vacuum Hose Connection on page 7 - 1](#)
6. [Connect the Vacuum Pump Power Cable on page 3 - 5](#)

INSTALL THE MERCURY VAPOR FILTER FOR AUTOPORE V



Mercury vapor filters are used on vacuum pumps to minimize the release of mercury vapors.



The mercury vapor filter should be replaced annually when preventive maintenance is performed. When the mercury exhaust filter is replaced, go to **Unit [n] > Show Dashboard** in the analyzer application. Right click the *Days until Hg filter replacement is due* box and click **Reset**. The counter resets to 365 days until the next filter change is due. Service Mode and password are required to make this change.

1. Loosen and remove the exhaust port wing nut clamp by turning the wing nut counter-clockwise.

2. Remove the protective cover and centering ring on the exhaust port. Save the protective cover for future use.
3. Align the centering ring on the exhaust port.
4. Place the mercury vapor filter flange on top of the centering ring.
5. Open the wing nut clamp and place it around the exhaust port flange, the centering ring , and the mercury vapor filter flange.
6. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.
7. Install the exhaust filter. See [*Install the Exhaust Filter on the facing page*](#).

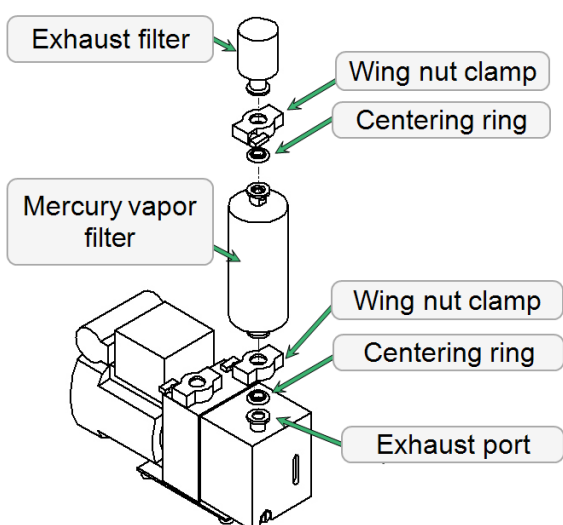
INSTALL THE EXHAUST FILTER



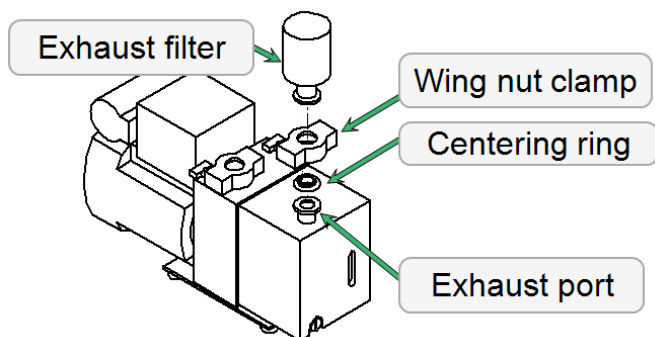
Exhaust filters are used on vacuum pumps to minimize the release of oil vapors. The gases used are diluted substantially upon being released from the vacuum pump, however, in some locations, a fume hood should be used for added protection from hazardous gases and vapors released into the work area.

AUTOPORE V

The mercury vapor filter must be installed first. See [Install the Mercury Vapor Filter for AutoPore V on page 3 - 1](#).



1. Align a centering ring on top of the mercury vapor filter flange.
2. Align the exhaust filter flange on top of the centering ring.
3. Open the wing nut clamp and place it around the mercury vapor flange, the centering ring, and the exhaust filter flange.
4. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

AUTOPORE IV

1. Loosen and remove the exhaust port wing nut clamp by turning the wing nut counter-clockwise.
2. Remove the protective cover and centering ring on the exhaust port. Save the protective cover for future use.
3. Align the centering ring between the exhaust filter flange and the exhaust port flange.
4. Open the wing nut clamp and place it around the exhaust filter flange, the centering ring, and the exhaust port flange.
5. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

MOUNT THE VACUUM PUMP

1. Open the front door panel of the analyzer. Inside the front door, locate the vacuum pump mounting plate below and behind the diagnostic panel.
2. Position the pump on the mounting plate so the vacuum pump oil level indicator window is facing the front of the analyzer.

CONNECT THE VACUUM PUMP POWER CABLE



Do not connect the pump power cord to the analyzer or the power source until the proper voltage has been verified. Doing so could result in electrical shock and / or damage to the pump.

1. Check the pump voltage on the label affixed to the pump motor. Verify that this matches the voltage of the power outlet where the pump will be connected.
2. If equipped with a power switch, ensure that it is in the **OFF** position.
3. Connect one end of the power cord into the pump connector and the other end into the power outlet inside the analyzer. If the male end of the power cord does not match the power outlet, obtain a suitable power cord.
4. If equipped with a power switch, place it in the **ON** position.

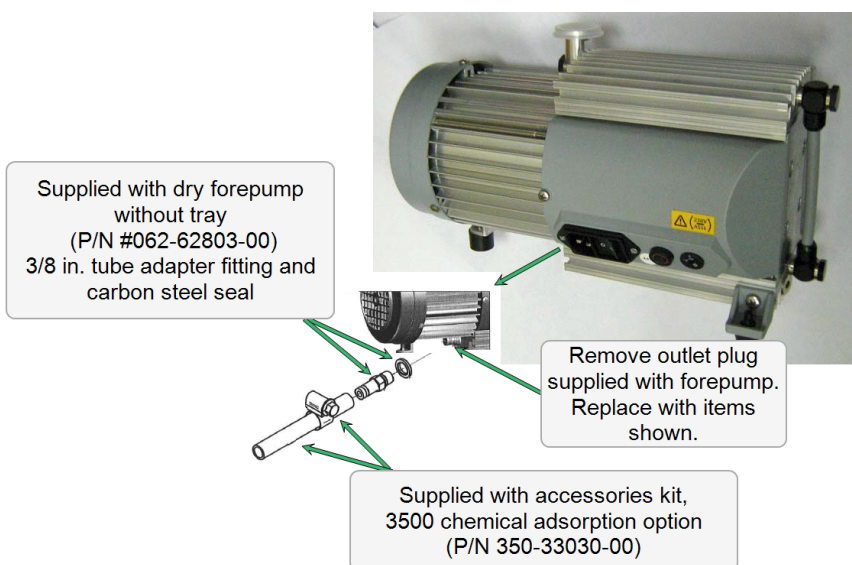
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4 DRY FOREPUMP

INSTALL AN EXHAUST LINE ON A CHEMICAL ADSORPTION ANALYZER



A vent hood must be used for chemical adsorption units, or exhaust lines should be vented out of the building. An exhaust line must be connected to the dry forepump.



1. Remove the exhaust port filter at the bottom of the forepump. This must be removed prior to connecting the exhaust line with clamp. The fitting comes with the 062/00200/00 pump.
2. Place the carbon steel seal onto the pump exhaust outlet.
3. Screw the 3/8 in. tube adapter fitting onto the pump exhaust outlet port. Ensure there is a tight seal.
4. Place the hose clamp around one end of the 3/8 in. hose. Do not tighten the clamp yet.
5. Insert the hose securely over the tube adapter fitting.
6. Slide the clamp over the end of the hose and tighten the clamp securely around the hose adapter fitting and hose end.
7. Connect the 1/4 in. exhaust hose to the exhaust port on the analyzer.

MOUNT THE DRY FOREPUMP

1. Place the vibration suppression tray (included with the dry forepump) on the shelf inside the analyzer (if applicable — depending on the type of analyzer).
2. Place the dry forepump on the vibration suppression tray.

INSTALL THE VACUUM HOSE

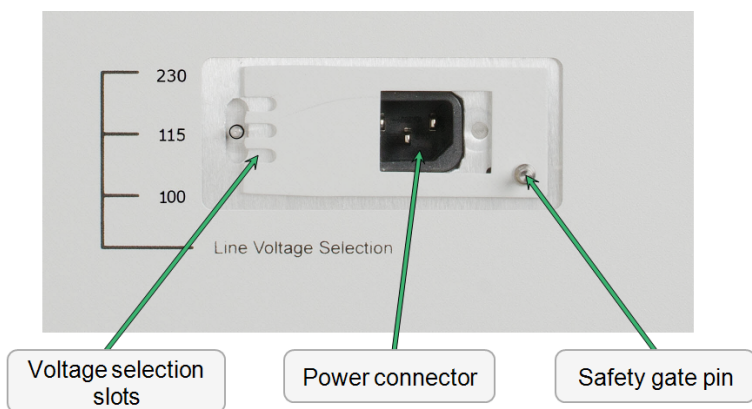
To install vacuum pump hoses, see [Vacuum Hose Connection on page 7 - 1](#).

ANALYZER LINE VOLTAGE SELECTION



Do not connect the analyzer or vacuum pump to the power source until the proper voltage selection has been made. Doing so could result in electrical shock and/or damage the assembly.

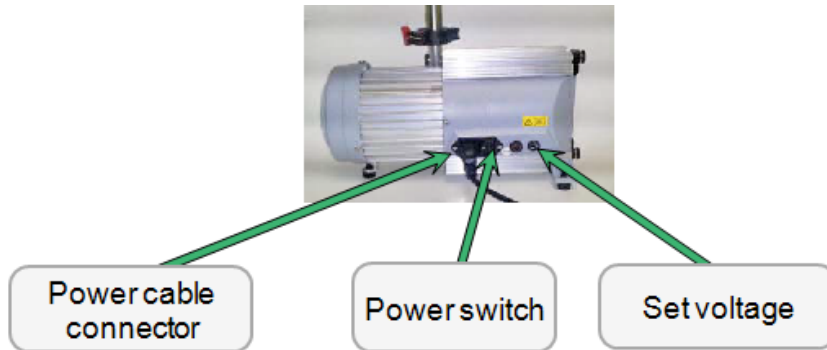
Before applying power to the analyzer, verify that the *Line Voltage Selection* is set to match the available power supply.



1. Measure the line voltage with a volt meter.
2. To set the analyzer *Line Voltage Selection* to the voltage closest to the reading on the volt meter:
 - a. Use the safety gate pin to slide the safety gate to the right.
 - b. Slide the voltage selection pin to match the available power supply.
 - c. Slide the safety gate to the left.
3. Insert the power cable into the power connector.

APPLY POWER

1. Set the voltage on the pump to 115V or 230V to match the environment.
2. Plug the vacuum pump power cord into an appropriate power source.
3. Toggle the dry forepump power switch to the **ON** position.



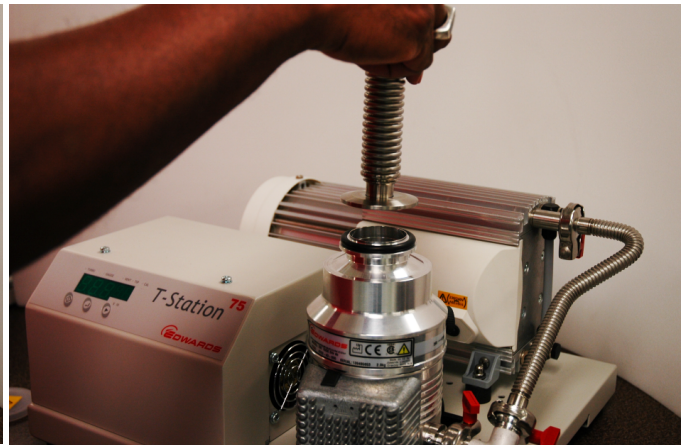
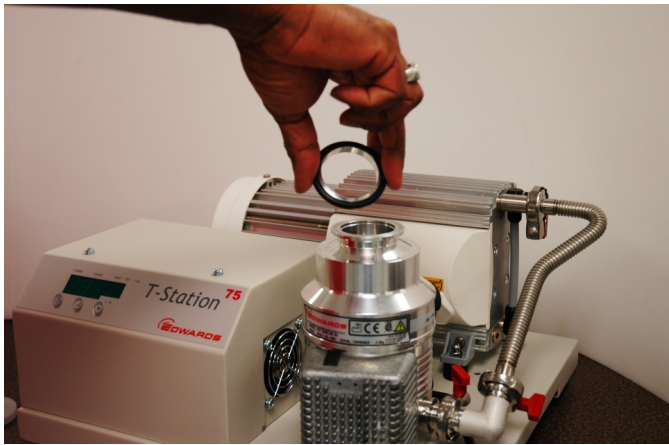
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5 HIGH VACUUM PUMP



CONNECT THE VACUUM HOSE

1. Remove the protective cap from the pump inlet and position the centering ring over the pump inlet flange.



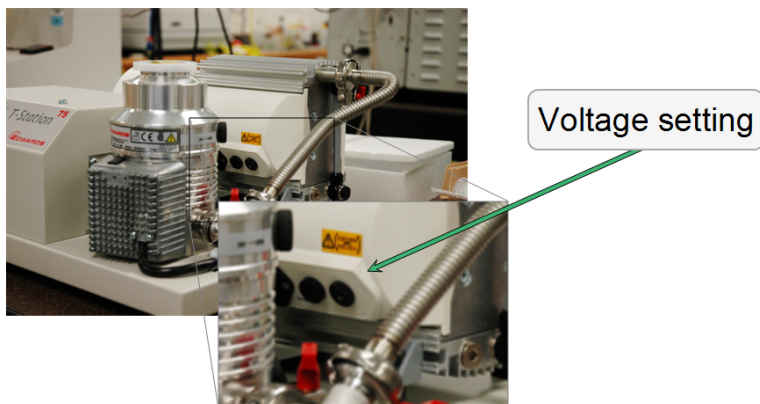
2. Align the vacuum hose flange on top of the centering ring and place the hinged clamp around the vacuum hose flange, centering ring, and pump inlet flange.



3. Tighten the clamp.
4. Connect the vacuum hose to the analyzer. See [Vacuum Hose Connection on page 7 - 1](#).

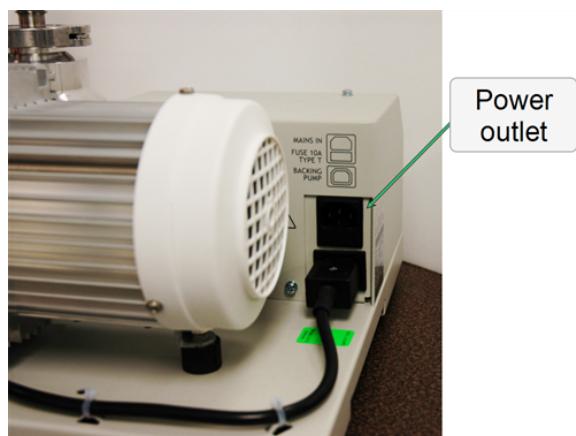
SET THE PUMP VOLTAGE

Depending on the environment, the voltage setting should be changed to either 115 or 220. The voltage setting is located on the back of the pump.



CONNECT POWER CABLE

1. Connect a power cord from the wall outlet to the **MAINS IN** connector on the back of the vacuum pump control panel. Connect the other end of the power cord to the wall power source.



2. Power on the pump using the **Start / Stop** button on the front of the pump.



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6 NON-MICROMERITICS PROVIDED VACUUM PUMP

Prepare the vacuum pump according to the directions in the manufacturer vacuum pump operator manual. See the appropriate section of this document for instructions to connect the vacuum pump to the Micromeritics analyzer.

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7 VACUUM HOSE CONNECTION



The protective cover must be removed from the vacuum pump port. Operation of the pump with the protective cover on the port could result in damage to the pump.

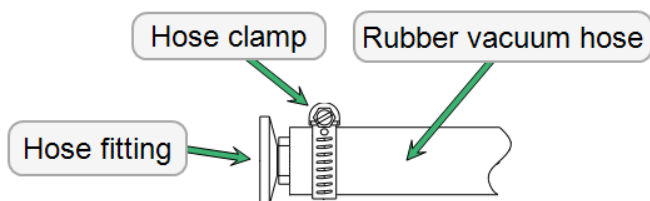
This section provides instructions on connecting vacuum hoses to the vacuum pump and to the analyzer.

Vacuum hose types:

- **Rubber vacuum hose** - requires assembly. See [Prepare the Rubber Hose Ends below](#).
- **Metal vacuum hose** - does not require assembly.
- **Tygon vacuum hose** - comes pre-assembled with either a hose clamp with a screw adjustment or a spring clamp securing the hose fittings. If adjustment is necessary, use a screwdriver to adjust the clamp with a screw and pliers to adjust the spring clamp.



PREPARE THE RUBBER HOSE ENDS



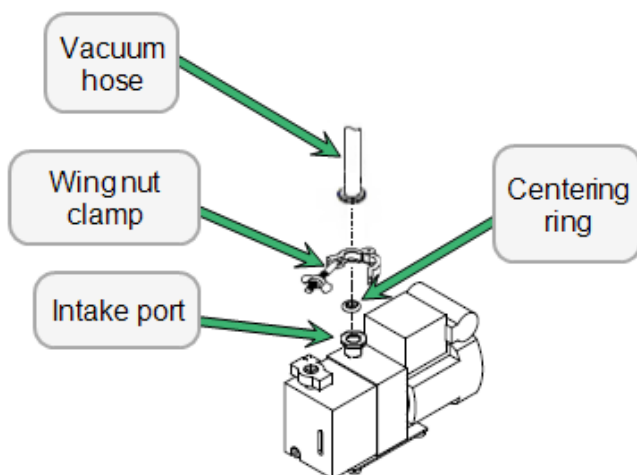
1. Place a hose clamp around each end of the rubber vacuum hose. Do not fully tighten the hose clamps.
2. Insert a hose fitting into each end of the rubber vacuum hose.
3. Position a hose clamp on each end of the rubber hose so that the clamp is close to the hose fitting flange.
4. Securely tighten the hose clamp around the rubber vacuum hose and hose fitting.

HOSE TO VACUUM PUMP CONNECTION

DRY FOREPUMP

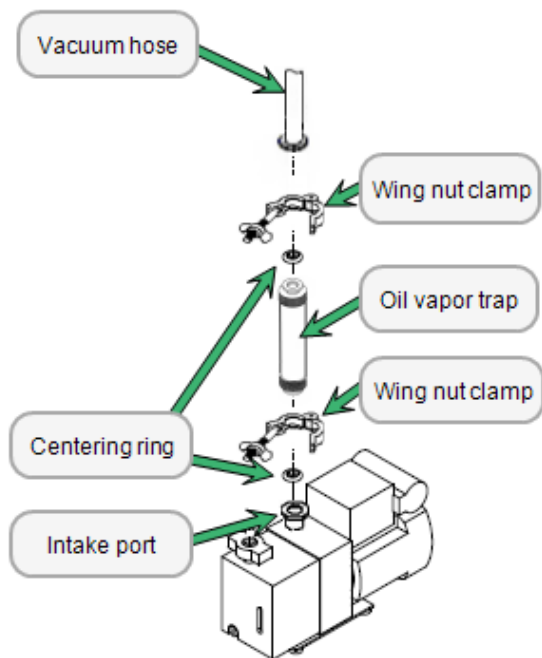


Prepare the vacuum pump according to the manufacturer vacuum pump operator manual. The vacuum hose may be either clear or metal. Use only the hose type applicable to the analyzer.



1. Loosen and remove the wing nut clamp from the analyzer vacuum port by turning the nut counter-clockwise.
2. Remove the protective cover and centering ring from the vacuum pump intake port. Save the protective cover for future use.
3. Align the centering ring removed from the previous step on the vacuum pump intake port flange.
4. Align the vacuum hose flange on the centering ring.
5. Open the wing nut clamp and place it around the vacuum pump intake port flange, the centering ring, and vacuum hose flange.
6. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

VACUUM PUMP WITH OIL VAPOR TRAP



1. Install the oil-vapor trap. See [Install Oil Vapor Trap on page 2 - 1](#).
2. Align a centering ring on the top of the oil vapor trap flange.
3. Align the vacuum hose flange on the centering ring.
4. Open the wing nut clamp and place it around the oil vapor trap flange, the centering ring, and vacuum hose flange.
5. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

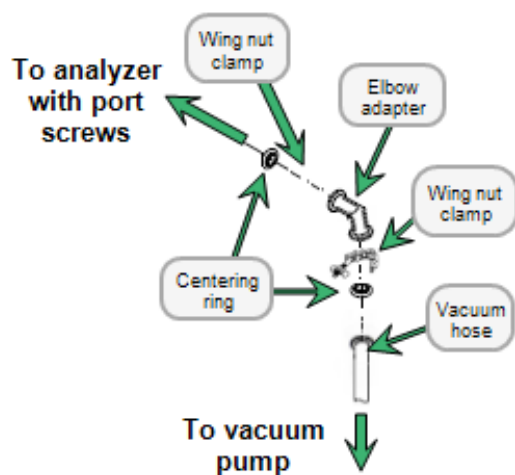
HOSE TO ANALYZER CONNECTION



Do not connect the pump assembly to the power source until the proper voltage selection is made. Doing so could result in electrical shock and/or damage to the assembly.

Four types of hose connections are covered in this section. Select the instructions applicable to the analyzer vacuum port type and whether or not an elbow adapter will be used.

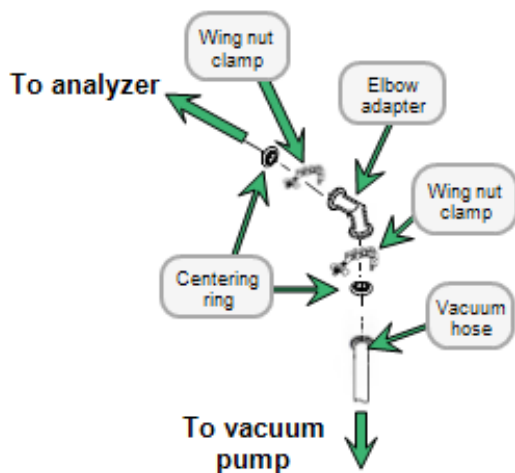
Analyzer vacuum port connection type	Installation type
Vacuum port screws	<ul style="list-style-type: none">• With an elbow adapter• Without an elbow adapter
Wing nut clamp	<ul style="list-style-type: none">• With an elbow adapter• Without an elbow adapter

USE VACUUM PORT SCREWS AND INSTALL AN ELBOW ADAPTER

1. Turn the analyzer vacuum port screws counter-clockwise with a wrench to loosen.
2. Remove the protective cover and centering ring from the analyzer vacuum port. Save the protective cover for future use.
3. Align the centering ring removed in the previous step against the metal elbow adapter flange.
4. Align the metal elbow adapter flange (with centering ring) snug against the analyzer vacuum port. Turn the analyzer vacuum port screws clockwise with a wrench to tighten.
5. Align a centering ring against the vacuum hose flange.
6. Align the vacuum hose flange (with centering ring) against the metal elbow adapter flange.
7. Open a wing nut clamp, place it around the metal elbow adapter flange, the centering ring, and the vacuum hose flange.
8. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

USE VACUUM PORT SCREWS WITHOUT INSTALLING AN ELBOW ADAPTER

1. Turn the analyzer vacuum port screws counter-clockwise with a wrench to loosen.
2. Remove the protective cover and centering ring from the analyzer vacuum port. Save the protective cover for future use.
3. Align the centering ring removed in the previous step against the vacuum hose flange.
4. Align the vacuum hose flange (with centering ring) against the analyzer vacuum port. Turn the vacuum port screws clockwise with a wrench to tighten.

USE A WING NUT CLAMP AND INSTALL AN ELBOW ADAPTER

1. Loosen and remove the wing nut clamp from the analyzer vacuum port by turning the nut counter-clockwise.
2. Remove the protective cover and centering ring from the analyzer vacuum port. Save the protective cover for future use.
3. Align the centering ring removed in the previous step against the metal elbow adapter flange.
4. Align the metal elbow adapter flange (with centering ring) against the analyzer vacuum port.
5. Open a wing nut clamp, place it around the metal elbow adapter flange, the centering ring, and analyzer vacuum port.
6. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.
7. Align a centering ring against the vacuum hose flange.
8. Align the vacuum hose flange (with centering ring) against the metal elbow adapter flange.
9. Open a wing nut clamp, place it around the metal elbow adapter flange, the centering ring, and the vacuum hose flange.
10. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

USE A WING NUT CLAMP WITHOUT INSTALLING AN ELBOW ADAPTER

1. Loosen and remove the wing nut clamp from the analyzer vacuum port by turning the nut counter-clockwise.
2. Remove the protective cover and centering ring from the analyzer vacuum port. Save the protective cover for future use.
3. Align the centering ring removed in the previous step against the vacuum hose flange.
4. Align the vacuum hose flange (with centering ring) against the analyzer vacuum port. Turn the vacuum port screws clockwise with a wrench to tighten.

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8 PREVENTIVE MAINTENANCE

To keep the vacuum pump in the best operating condition, perform the listed maintenance procedures at the recommended levels.

Preventive Maintenance Schedule

Maintenance Required	Frequency
Replace vacuum pump exhaust filters	Annually*
Inspect and change vacuum pump oil	Annually *
Mercury vapor filter	Annually *
* Heavy use may require more frequent maintenance	

INSPECT AND CHANGE THE OIL

Change the oil in the vacuum pump annually or when the efficiency of the vacuum pump declines (that is, when it requires more time to reach vacuum levels). The oil can be inspected to determine if a change is required.

INSPECT THE OIL

1. Unplug the power cord or if the pump is equipped with a power switch, place the power switch in the **OFF** position.
2. Place a suitable container under the oil drain plug to catch an oil sample. Open the drain fitting and allow a small amount of oil to drain into the container.
3. Inspect the oil in the container. Compare it to fresh oil. Fluid which is in good condition is clean and transparent. If the oil color is noticeably darkened, the oil should be changed.

CHANGE THE OIL



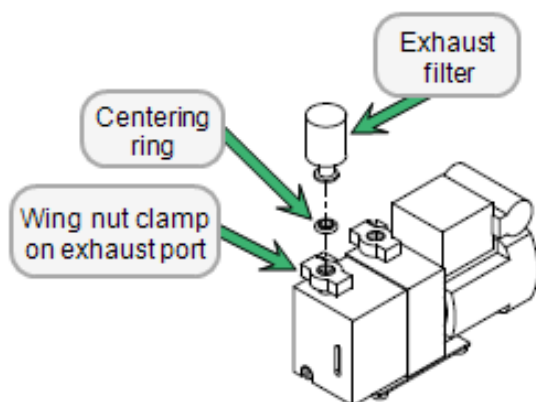
When the vacuum pump oil needs to be changed, always drain the vacuum pump while the pump is warm and powered off.

1. Unplug the power cord or if the pump is equipped with a power switch, place the power switch in the **OFF** position.
2. Place a suitable container under the oil drain plug to catch the used oil. With the vacuum pump warm but not operating, remove the oil fill plug and the oil drain fitting. Allow the oil to drain into the container. The pump may be tilted to allow the oil to drain more easily.
3. When the flow of oil slows, replace the oil drain fitting.
4. Partially fill the pump with fresh oil while observing the oil level indicator window. The correct level is midway between the two indicator lines. Inspect the washer or O-ring used at the oil fill port and replace if necessary. Replace the oil fill plug.
5. Plug in the power cord to the vacuum pump and if the pump has a power switch place it in the **ON** position. For efficient vacuum pump operation, allow the pump to run a few hours or overnight before use to allow air and moisture to be eliminated from the fresh oil.

REPLACE THE EXHAUST FILTER

To replace the exhaust filter on an AutoPore, see [AutoPore Vacuum Pump Maintenance on the next page](#).

The gases used by the analyzer are exhausted by the vacuum pump. An exhaust filter is used on the vacuum pump exhaust port to minimize the release of oil vapor. Parts and accessories can be found online at www.Micromeritics.com.



1. Unplug the power cord or if the pump is equipped with a power switch, place the power switch in the **OFF** position.
2. Inspect the exhaust filter:

Filter Color	Action Required
Yellow	The filter is coated with an oil film and needs replacing.
White	The filter does not need replacing.

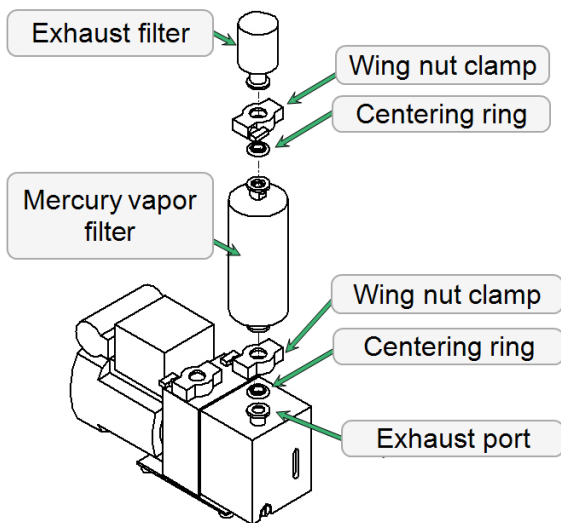
3. Loosen and remove the wing nut clamp on the exhaust port.
4. Lift and remove the used exhaust filter from the exhaust port and discard it.
5. Remove and inspect the centering ring for wear and replace if necessary.
6. Align the centering ring on the exhaust port flange and push the exhaust filter onto the centering ring.
7. Open the wing nut clamp and place it around the exhaust port flange, the centering ring, and the exhaust filter flange.
8. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

AUTOPORE VACUUM PUMP MAINTENANCE

REPLACE THE EXHAUST FILTER ON AN AUTOPORE

The gases used by the analyzer are exhausted by the vacuum pump. An exhaust filter is used on the vacuum pump exhaust port to minimize the release of oil vapor. Parts and accessories can be found online at www.Micromeritics.com.

AutoPore V



1. Unplug the power cord or if the pump is equipped with a power switch, place the power switch in the **OFF** position. Turn the power **OFF** to the analyzer.
2. Inspect the exhaust filter:

Filter Color	Action Required
Yellow	The filter is coated with an oil film and needs replacing.
White	The filter does not need replacing.

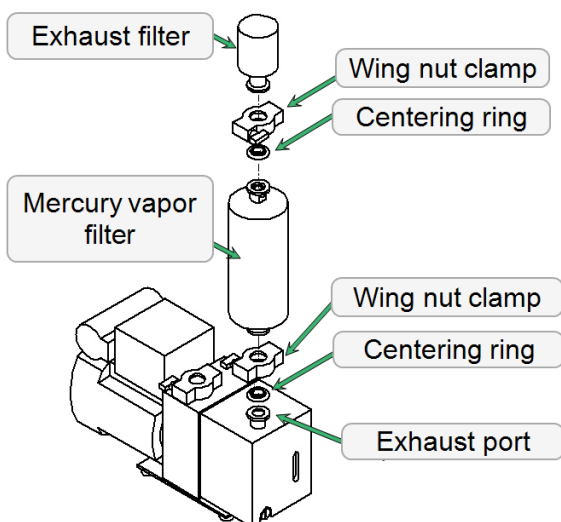
3. Loosen and remove the wing nut clamp between the mercury vapor filter and the exhaust filter.
4. Lift and remove the used exhaust filter from the mercury vapor filter and discard it.
5. Remove and inspect the centering ring for wear and replace if necessary.
6. Align the centering ring on top of the mercury vapor filter flange.
7. Install a new exhaust filter on top of the centering ring and push the exhaust filter flange against the centering ring.
8. Open the wing nut clamp and place it around the exhaust filter flange, the centering ring, and the mercury vapor filter flange.

9. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.

AutoPore IV

See [Replace the Exhaust Filter on page 8 - 3](#).

REPLACE THE MERCURY VAPORY FILTER ON AN AUTOPORE V



1. Unplug the power cord or if the pump is equipped with a power switch, place the power switch in the **OFF** position. Turn the power **OFF** to the analyzer.
2. Loosen and remove the wing nut clamp securing the mercury vapor filter to the vacuum pump exhaust port.
3. Remove the mercury vapor filter and exhaust filter from the vacuum pump and inspect the centering ring for wear and replace if necessary.
4. Loosen and remove the wing nut clamp securing the mercury vapor filter to the exhaust filter and inspect the centering ring for wear and replace if necessary.
5. Install the new mercury vapor filter to the exhaust filter.
 - a. Align the centering ring on the new mercury vapor filter flange.
 - b. Cover the centering ring with the exhaust filter flange.
 - c. Place a wing nut clamp around the exhaust filter flange, the centering ring, and the new mercury vapor filter flange.
 - d. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.
6. Install the mercury filter and exhaust filter assembly onto the vacuum pump.
 - a. Place the centering ring on the exhaust port opening.
 - b. Cover the centering ring with the mercury vapor filter flange.
 - c. Place the wing nut clamp around the exhaust port flange, the centering ring, and the mercury vapor filter flange.

- d. Swing the clamp fastener screw around until it fits into the slot on the other half of the clamp and tighten the wing nut securely by hand.
7. Connect the power cord to the vacuum pump and if the pump is equipped with a power switch, place it in the **ON** position. Power **ON** to the AutoPore.